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- [Home Home](#)
- [About this portal](#)
- [Latest updates](#)

[Save](#)

[Resource detail](#)

[Citations](#)

## ISO 7870-3:2012 Control charts -- Part 3: Acceptance control charts

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Abbreviation

ISO 7870-3:2012

Valid from

01/03/2012

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Information provider

International Organisation for Standardization

Author

International Organisation for Standardization

Information type

ISO Standard

Format

PDF

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Cited By

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Description

ISO 7870-3:2012 gives guidance on the uses of acceptance control charts and establishes general procedures for determining sample sizes, action limits and decision criteria.

Scope

This chart should be used only when:

- a) the within subgroup variation is in-control and the variation is estimated efficiently;
- b) a high level of process capability has been achieved.

This chart is typically used when the process variable under study is normally distributed, however, it can be applied to a non-normal distribution.

Examples are included to illustrate a variety of circumstances in which this technique has advantages and to provide details of the determination of the sample size, the action limits and the decision criteria.

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- [AS/NZS 3679.1:2016](#)

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Back

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<input type="text"/>	<input type="text"/>	<input type="text"/>
----------------------	----------------------	----------------------

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