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## ISO 2859-1:1999 Sampling procedures for inspection by attributes - Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection

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Abbreviation

ISO 2859-1:1999

Amendment

ISO 2859-1:1999/Cor 1:2001 ISO 2859-1:1999/Amd 1:2011

Valid from

18/11/1999

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Information provider

Standards New Zealand

Author

International Organization for Standardization

Information type

ISO Standard

Format

PDF

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Cited By

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Description

This part of ISO 2859 specifies an acceptance sampling system for inspection by attributes. It is indexed in terms of the acceptance quality limit (AQL).

## Scope

This part of ISO 2859 specifies an acceptance sampling system for inspection by attributes. It is indexed in terms of the acceptance quality limit (AQL).

Its purpose is to induce a supplier through the economic and psychological pressure of lot non-acceptance to maintain a process average at least as good as the specified acceptance quality limit, while at the same time providing an upper limit for the risk to the consumer of accepting the occasional poor lot.

Sampling schemes designated in this part of ISO 2859 are applicable, but not limited, to inspection of

- end items,
- components and raw materials,
- operations,
- materials in process,
- supplies in storage,
- maintenance operations,
- data or records, and
- administrative procedures.

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ISO 2859-1:1999 is cited by AS 1579:2001 Arc welded steel pipes and fittings for water and waste water

- [AS 4139:2003](#)

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- [AS/NZS 3518:2013](#)

ISO 2859-1:1999 is cited by AS/NZS 3518:2013 Acrylonitrile butadiene styrene (ABS)

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