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## ISO 228-2:1987 Pipe threads where pressure-tight joints are not made on the threads -- Part 2: Verification by means of limit gauges

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Abbreviation

ISO 228-2:1987

Valid from

20/08/1987

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Information provider

International Organisation for Standardization

Author

International Organization for Standardization

Information type

ISO Standard

Format

PDF

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Cited By

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**Description**

This part of ISO 228 specifies the verification, by means of limit gauges, of cylindrical threads, the dimensions and tolerances of which are given in ISO 228-1.\

For industrial applications (see for example ISO 1179), it may be necessary to carry out additional checks.

Since this 55° profile has different elements to be verified, it is necessary to provide for several GO

and several NOT GO gauges:

- a) the threaded GO gauges (see clauses 6 and 7) shall ensure that the profile of the machined piece does not exceed the maximum of material provided for by the tolerances applied to the dimensions of the profile defined by ISO 228-1;
- b) the threaded NOT GO gauges for the threads of the pieces (see clauses 6 and 7) fix the minimum material limit on the flanks of the thread.

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- [BS EN 10241:2000](#)

ISO 228-2:1987 is cited by BS EN 10241:2000 Steel threaded pipe fittings

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