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Abbreviation ISO 185:1988 Valid from 29/12/1988

Information provider Standards New Zealand Author International Organization for Standardization Information type ISO Standard Format PDF

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Description

Cancels and replaces the ISO Recommendation R 185:1961. Applies only to grey cast iron, cast in sand moulds or moulds of comparable thermal diffusivity. The classification comprises six grades based on the tensile properties of test pieces machined from separately cast test samples. Cast-on samples may be used in cases where greater castings are to be tested. Annex A gives a classification as a function of hardness.

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ISO 185:1988 Grey cast iron - Classification

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