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## BS EN 1418:1998 Welding personnel. Approval testing of welding operators for fusion welding and resistance weld setters for fully mechanized and automatic welding of metallic materials

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Abbreviation

BS EN 1418:1998

Valid from

15/04/1998

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Information provider

British Standards Institution

Author

British Standards Institution,  
European Standardization Organizations

Information type

British Standard

Format

PDF

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Description

This European Standard specifies requirements for the approval of welding operators for fusion welding and resistance weld setters for fully mechanized and automatic welding processes of metallic materials. Only welding operators/resistance weld setters, responsible for setting up and/or adjustment during welding have to be approved. Personnel exclusively performing the programming of the welding unit or operation of the welding unit do not require specific approval.

This standard is applicable when approval testing of operators/resistance weld setters is required by the contract or by the application standard.

This standard does not apply to welding operators in resistance welding or under hyperbaric conditions.

For assistance with locating previous versions, please contact the information provider.

Notes/comments

BS EN 1418:1998 is the British Standards version of the European Standard and is referenced as the English language version applicable to this International Standard.

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- [BS EN 10253-2:2007](#)

BS EN 1418:1998 is cited by BS EN 10253-2:2007 Butt-welding pipe fittings - non-alloy and ferric alloy steels with specific inspection requirements

- [BS EN 10253-3:2008](#)

BS EN 1418:1998 is cited by BS EN 10253-3:2008 Butt-welding pipe fittings - wrought austenitic and austenitic-ferritic (duplex) stainless steels without specific inspection requirements

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