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**BS 3923-1:1986 Methods for ultrasonic examination of welds. Methods for manual examination of fusion welds in ferritic steels**

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Abbreviation  
BS 3923-1:1986  
Valid from  
28/11/1986  
Replaces  
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Author  
British Standards Institution  
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Description

Four levels of examination of in-line butt welds, set-on connections, node, set-through nozzle and structural T-joints up to 150 mm thick.

Personnel, equipment, requirements prior to scanning, surface condition, counter-boring, access, sensitivity, evaluation of imperfections and presentation of results.

Appendices include recommendations for setting acceptance standards and echodynamic patterns.

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