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## BS 2654:1989 Specification for manufacture of vertical steel welded non-refrigerated storage tanks with butt-welded shells for the petroleum industry

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Abbreviation  
BS 2654:1989  
Valid from  
28/09/1989

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Information provider  
Standards New Zealand  
Author  
British Standards Institution  
Information type  
British Standard  
Format  
PDF

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### Description

Specifies materials, design, fabrication, erection, inspection and testing of vertical cylindrical steel welded storage tanks for service temperature down to -10°C. Requirements for both fixed and floating roof designs as well as internal floating covers are included along with tank insulation systems, design for seismic disturbances, selection of foundations etc.

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- [BS 7777-2:1993](#)

BS 2654:1989 is cited by BS 7777-2:1993 Flat-bottomed, vertical, cylindrical storage tanks for low temperature service. Specification for the design and construction of single, double and full containment metal tanks for the storage of liquefied gas at temperatures down to -165

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