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## ASTM A53/A53M-07 Standard specification for pipe steel black and hot-dipped zinc-coated welded and seamless

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Abbreviation

ASTM A53/A53M-07

Valid from

01/09/2007

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Information provider

American Society of Testing and Materials

Author

American Society of Testing and Materials

Information type

ASTM Standard

Format

PDF

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Cited By

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### Description

This specification covers seamless and welded black and hot-dipped galvanized steel pipe in NPS 1/8 to NPS 26 [DN 6 to DN 650], inclusive, with nominal wall thickness given .

This specification covers the following types and grades:

- Type F - Furnace-butt-welded, continuous welded Grade A,
- Type E - Electric-resistance-welded, Grades A and B, and
- Type S - Seamless, Grades A and B.

### Scope

It is suitable for welding, and suitable for forming operations involving coiling, bending, and flanging, subject to the following qualifications:

- Type F is not intended for flanging.
- If Type S or Type E is required for close coiling or cold bending, Grade A is the preferred grade; however, this is not intended to prohibit the cold bending of Grade B pipe.

It shall be permissible to furnish pipe having other dimensions provided that such pipe complies with all other requirements of

this specification.

Pipe ordered under this specification is intended for mechanical and pressure applications and is also acceptable for ordinary uses in steam, water, gas, and air lines.

For assistance with locating previous versions, please contact the information provider.

#### Notes/comments

This Standard is referenced in regard to fire sprinkler systems.

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- [AS/NZS 5601.1:2010](#)

ASTM A53/A53M-07 is cited by AS/NZS 5601.1:2010 Gas installations - Part 1: General installations

- [NZS 4541:2007](#)

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