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Information provider SAI Global						
Author Standards Australia						
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Description						
	ake graphite) and ductile iron non-pressure pipes and fittings up to internal working pressure is negligible. Where resistance to internal de to AS 2280, AS 2544 and AS 1724.					
Scope						
Note: Guidelines on information that should be provided given in Appendix A. Typical designs of fittings are given	by the purchaser or agreed upon at the time of enquiry or order are in Appendix B.					
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AS 1631-1994 (R2018) Cast grey and ductile iron non-pressure pipes and fittings

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Description

This Standard specifies requirements for cast grey iron (flake graphite) and ductile iron non-pressure pipes and fittings up to nominal size DN 300, and intended to be used where the internal working pressure is negligible. Where resistance to internal pressure is of prime importance, reference should be made to AS 2280, AS 2544 and AS 1724.

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